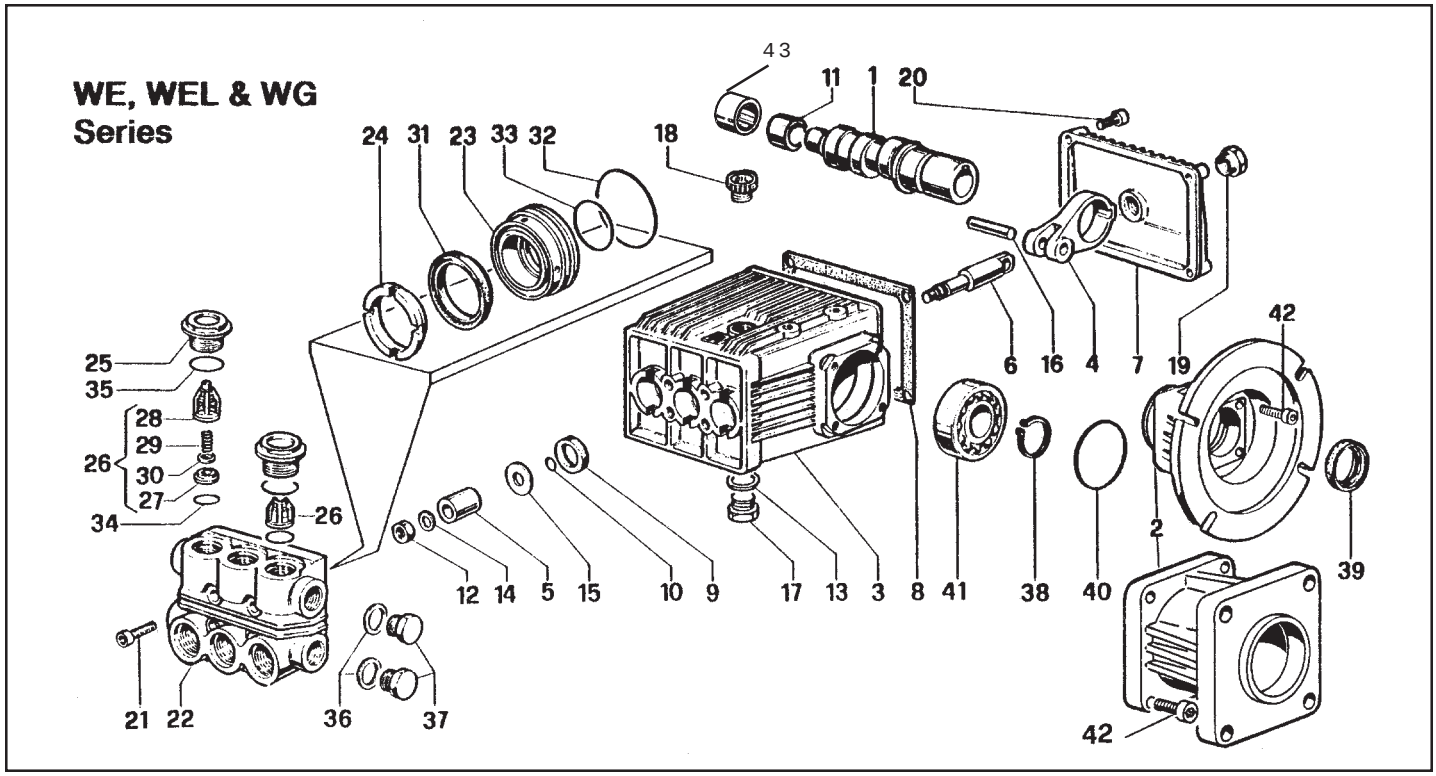


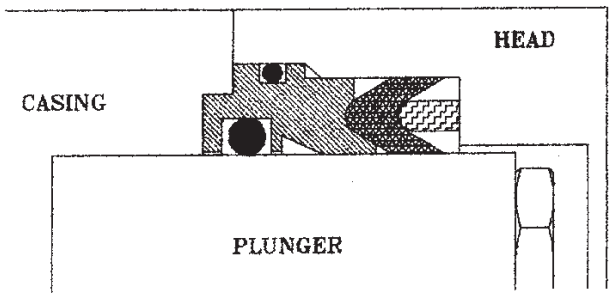
POS. NO.	PART NO.	DESCRIPTION	NO. PCS.
1		**WE Crankshafts**	
	108424	WE-1520 (2.5)	1
	108428	WE-1528 (3.5)	1
	108426	WE-1532 (4.0)	1
	108425	WE-1920 (2.5)	1
	108429	WE-1928 (3.5)	1
	108427	WE-1932 (4.0)	1
1		**WEL Crankshafts**	
	108429	WEL-1522 (3.5)	1
	108427	WEL-1525 (4.0)	1
	108436	WEL-1531 (5.0)	1
	108437	WEL-1541 (6.5)	1
1		**WG Crankshafts**	1
	108430	WG-1520 (2.5)	1
	108434	WG-1528 (3.5)	1
	108432	WG-1532 (4.0)	1
	108431	WG-1920 (2.5)	1
	108433	WG-1928 (3.5)	1
	108435	WG-1932 (4.0)	1
2	108477	FLANGE, ELECT. 56C (WE, WEL)	1
2	108478	FLANGE, GAS SAE 5HP (WG)	
3	108351	CRANKCASE, PUMP (WG-2230 ONLY)	1
3	108350	CRANKCASE	1
4	108772	CONNECTING ROD	3
5	108750	CERAMIC PLUNGER (15MM, WE, WG)	3

POS. NO.	PART NO.	DESCRIPTION	NO. PCS.
5	108752	CERAMIC PLUNGER (18MM, WEL)	3
6	108776	PLUNGER ROD (WE1500, WG1500)	3
6	108777	PLUNGER ROD (WE1900, WG1900, WEL)	3
7	108302	COVER, REAR CRANKCASE	1
8	108492	GASKET, REAR COVER	1
9	AKO *	SEAL, PLUNGER, OIL	3
10	ORN009	O-RING	3
11	108083	BUSHING (WG-2230 ONLY)	1
11	108082	BEARING, NEEDLE	1
12	108572	NUT, STAINLESS	3
13	108490	GASKET, COPPER	1
14	108900	WASHER	3
15	108830	SPLASH RING	3
16	108722	PIN, CONNECTING ROD WRIST	3
17	108732	PLUG	1
18	108460	DIPSTICK, VENTED	1
19	108820	SIGHTGLASS, OIL (W/GASKET)	1
20	108170	BOLT, REAR COVER	4
21	108166	BOLT, PUMP HEAD	4
22		**FORGED BRASS PUMP HEADS**	
	108523	WE, WG (16MM CYLINDER)	1
	108522	WEL (20MM CYLINDER)	1
23		**BRASS PACKING GLAND (ONE PIECE)**	
	AKO*	WE, WG (15MM)	3
	AKO*	WEL (18MM)	3

POS. NO.	PART NO.	DESCRIPTION	NO. PCS.
24		**MALE ADAPTER RINGS**	
	AKO*	WE, WG (15MM)	3
	AKO*	WEL (18MM)	3
25	108308	VALVE CAP, BRASS	6
26	AKO*	CHECK VALVE ASSEMBLY	6
31		**PREMIUM V-PACKING SEALS**	
	AKO*	WE, WG (15MM)	3
	AKO*	WEL (18MM)	3
32	AKO*	O-RING	3
33		**O-RINGS, NB70**	
	AKO*	WE, WG (113S)	3
	AKO*	WEL (115S)	3
34	AKO*	O-RING	6
35	ORN116S	O-RING	6
36	108490	GASKSET	2
37	108732	PLUG	2
38	108766	SNAP RING	1
39	108794	SEAL, CRANKSHAFT OIL	1
40	ORN140	O-RING	1
41	108078	BEARING, BALL	1
42	108170	BOLT, FLANGE	4
43	108171	BEARING (WG-2230 ONLY)	1
*	AKO	AVAILABLE IN KIT ONLY	

Repair Kits

Kit No.	AP1	AP4	AP6	AP7	AP8	AP9	AP10	AP11	AP12	AP13
Description	Check Valve Assembly	Oil Seals	Male Adaptor Kit (15mm)	Male Adaptor Kit (18mm)	Water Seal 15mm	Water Seal 18mm	Brass Gland 15mm	Brass Gland 18mm	Complete 15mm	Complete 18mm
Position #	26,34	9	24	24	31,32,33	31,32,33	23	23	23,24, 31,32,33	23,24 31,32,33
Included Assemblies	6	3	3	3	3	3	3	3	1	1



24 MALE ADAPTER
31 PREMIUM V PACKING
33 INSIDE O-RING
23 BRASS PACKING GLAND
32 OUTSIDE O-RING